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CHIMEI CORPORATION

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MABS POLYLAC® Characteristics PA-758

特性 PROPERTIES	測試方法 ASTM TEST METHOD	測試條件 TEST CONDITION	單位 UNIT	一般級 GENERAL
				PA-758
熔融指數 Melt Flow Index	D1238	200 ℃, 5 Kg 220 ℃, 10 Kg	g/10 min	3.0
比重 Mass Density	D792	23 °C	-	1.08
硬度 Hardness	D785	-	R Scale	107
拉伸強度 (屈服) Tensile Strength (Yield)	D638	6 mm/min	Kg/cm ² Ib/in ²	405 5850
延伸率 Tensile Elongation	D638	6 mm/min	%	40
彎曲強度 Flexural Strength	D790	2.8 mm/min	Kg/cm ²	550
			lb/in ²	7780
彎曲彈性模數 	D790	2.8 mm/min	10 ⁴ Kg/cm ²	1.9
Flexural Modulus		,	10 ⁵ lb/in ²	2.7
IZOD 衝擊強度 Izod Impact Strength	D256 (Notched)	6.4 mm, 23℃	Kg-cm/cm	16
			ft-lb/in	3.0
		3.2 mm, 23℃	Kg-cm/cm	15
			ft-lb/in	2.8
維氏軟化溫度 Vicat Softening Temp.	D1525	1 Kg,50 °C/hr	°C	105
			°F	221
熱變形溫度 Heat Distortion Temp.	D648	1.8 MPa Annealed	°C	99
			°F	210
		1.8 MPa	°C	88
		Unannealed	°F	190
UL 燃燒等級 UL Flammability	UL 94	-	-	1.5 mm HB

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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